1. A method of automatically detecting an occlusion in a fluid line of a syringe pump, the syringe pump including a housing adapted to support a syringe containing a plunger moveable inside the syringe by pushing an end of a plunger with a pusher to expel fluid from an outlet of the syringe into a fluid line connected to the outlet and configured to carry the fluid under pressure to a patient, the method comprising:

mounting the syringe onto the housing with the plunger end extended;

coupling the pusher to the end of the plunger;

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initiating a pumping sequence to cause the fluid to flow into the fluid line;

during the pumping sequence, using a sensor to determine a first force value indicative of force in the fluid line at time T1;

during the pumping sequence, determining a first force value indicative of force in the fluid line at time T2; and

providing an indication of the occlusion if a relationship between the first and second force values departs from an expected relationship.

- 2. The method of automatically detecting an occlusion of claim 1, further comprising providing no occlusion indication where the relationship does not depart from the expected relationship.
- 3. The method of automatically detecting an occlusion of claim 1, further comprising determining a steady state condition.

- 4. The method of automatically detecting an occlusion of claim 1, wherein determining at least one of the first and second force values further includes using a sensor.
- 5. The method of automatically detecting an occlusion of claim 1, further comprising determining a window defining at least one of time T1 and time T2.
- 6. The method of automatically detecting an occlusion of claim 1, wherein providing the indication of the occlusion further includes determining at least one of the expected relationship and the relationship between the first and second force values.
- 7. The method of automatically detecting an occlusion of claim 1, wherein providing the indication of the occlusion further includes determining a trial slope using at least one of the first and second force values.
- 8. The method of automatically detecting an occlusion of claim 1, wherein providing the indication of the occlusion further includes determining an occlusion slope.

- 9. The method of automatically detecting an occlusion of claim 1, wherein providing the indication of the occlusion further includes comparing the expected relationship to the relationship between the first and second force values.
- 10. The method of automatically detecting an occlusion of claim 1, wherein providing the indication of the occlusion further includes comparing an occlusion slope to a trial slope.
- 11. The method of automatically detecting an occlusion of claim 1, further comprising shifting a window to obtain an additional force value.
- 12. The method of automatically detecting an occlusion of claim 1, further comprising canceling the indication of the occlusion in response to a comparison between a trial slope and a cancellation slope.

13. A method of automatically detecting an occlusion in a fluid line of a syringe pump, the fluid line being configured to carry fluid under pressure between a fluid source and a patient, the method comprising:

during a pumping sequence, determining a first force value indicative of force in the fluid line at time T1;

during the pumping sequence, determining a first force value indicative of force in the fluid line at time T2; and

providing an indication of the occlusion if a relationship between the first and second force values departs from an expected relationship.

- 14. The method of automatically detecting an occlusion of claim 13, further comprising providing no occlusion indication where the relationship does not depart from the expected relationship.
- 15. The method of automatically detecting an occlusion of claim 13, further comprising determining a steady state condition.
- 16. The method of automatically detecting an occlusion of claim 15, wherein determining the steady state condition further includes determining a steady state startup time period.
- 17. The method of automatically detecting an occlusion of claim 16, wherein determining the steady state condition further includes determining a startup time limit.

- 18. The method of automatically detecting an occlusion of claim 16, wherein determining the steady state condition further includes determining a startup fluid volume.
- 19. The method of automatically detecting an occlusion of claim 13, wherein determining at least one of the first and second force values further includes using a sensor.
- 20. The method of automatically detecting an occlusion of claim 13, wherein determining at least one of the first and second force values further includes determining a count indicative of the at least one of the first and second force values.
- 21. The method of automatically detecting an occlusion of claim 20, further comprising adjusting at least one of time T1 and time T2 to avoid fractioning the count.
- 22. The method of automatically detecting an occlusion of claim 20, further comprising using a transducer to generate the count.
- 23. The method of automatically detecting an occlusion of claim 13, further comprising determining a window defining at least one of time T1 and time T2.

- 24. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes generating an alarm.
- 25. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes determining at least one of the expected relationship and the relationship between the first and second force values.
- 26. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes determining a trial slope using at least one of the first and second force values.
- 27. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes determining an occlusion slope.
- 28. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes comparing the expected relationship to the relationship between the first and second force values.

- 29. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes comparing an occlusion slope to a trial slope.
- 30. The method of automatically detecting an occlusion of claim 13, further comprising shifting a window to obtain an additional force value.
- 31. The method of automatically detecting an occlusion of claim 13, further comprising canceling the indication of the occlusion in response to a comparison between a trial slope and a cancellation slope.
- 32. The method of automatically detecting an occlusion of claim 13, wherein determining the first force value further includes altering delivery of the fluid.
- 33. The method of automatically detecting an occlusion of claim 13, wherein determining the first force value further includes altering delivery of the fluid in response to comparing the first force value to a bolus occlusion limit.
- 34. The method of automatically detecting an occlusion of claim 33, wherein determining the first force value further includes resuming delivery of the fluid after a delay time.

- 35. The method of automatically detecting an occlusion of claim 33, wherein determining the first force value further includes resuming delivery of the fluid in response to comparing the first force value to a bolus occlusion limit.
- 36. The method of automatically detecting an occlusion of claim 13, wherein providing the indication of the occlusion further includes initiating a remedial action.

37. A method of automatically detecting an occlusion in a fluid line of a syringe pump, the syringe pump including a housing adapted to support a syringe containing a plunger moveable inside the syringe by pushing an end of a plunger with a pusher to expel fluid from an outlet of the syringe into a fluid line connected to the outlet and configured to carry the fluid under pressure to a patient, the method comprising:

mounting the syringe onto the housing with the plunger end extended;

coupling the pusher to the end of the plunger;

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10 initiating a pumping sequence to cause the fluid to flow into the fluid line;

during the pumping sequence, determining a first force value indicative of force in the fluid line at time T1;

altering delivery of the fluid if the first force value deviates from an expected value; and

automatically resuming the delivery of the fluid after a delay period.

- 38. The method of automatically detecting an occlusion of claim 37, wherein altering the delivery of the fluid further includes determining the delay period.
- 39. The method of automatically detecting an occlusion of claim 37, wherein resuming the delivery of the fluid further includes resuming the delivery at a reduced infusion rate.

- 40. A method of automatically detecting an occlusion in a fluid line of a medical pumping system, the fluid line being configured to carry fluid under pressure between a fluid source and a patient in response to travel of a plunger, the method comprising:
- during a pumping sequence, determining a first force value indicative of force in the fluid line at time T1;

altering delivery of the fluid if the first force value deviates from an expected value; and

automatically resuming the delivery of the fluid after a delay period.

- 41. The method of automatically detecting an occlusion of claim 40, further comprising providing an indication of the occlusion if a second force value indicative of force in the fluid line at time T2 deviates from the expected value.
- 42. The method of automatically detecting an occlusion of claim 40, wherein altering the delivery of the fluid further includes determining the expected value.
- 43. The method of automatically detecting an occlusion of claim 40, wherein resuming the delivery of the fluid further includes determining the delay period.

- 44. The method of automatically detecting an occlusion of claim 40, wherein resuming the delivery of the fluid further includes resuming the delivery at a reduced infusion rate.
- 45. The method of automatically detecting an occlusion of claim 40, further comprising determining if a bolus infusion is indicated.

46. A syringe pumping system, comprising:

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a syringe configured to contain fluid and including an outlet;

a housing adapted to support the syringe;

a plunger having an end and configured to move within the syringe;

a pusher adapted to attach to and push the end of the plunger so as to cause the fluid to exit out of the outlet of syringe;

a fluid line connected to the outlet of the syringe and configured to carry the fluid under force to a patient;

a sensor for determining at least one of first and second force values indicative of the force between the syringe and the patient taken at times T1 and T2, respectively; and

a processor in communication with the sensor, the processor being configured to execute program code that determines if a relationship between the first and second force values departs from an expected relationship.

- 47. The syringe pumping system of claim 46, wherein the program code initiates providing an indication of an occlusion if the relationship between the first and second force values departs from the expected relationship.
- 48. The syringe pumping system of claim 46, wherein the program code initiates determining a window defining at least one of time T1 and time T2.

- 49. The syringe pumping system of claim 46, wherein the program code initiates determining at least one of the expected relationship and the relationship between the first and second force values.
- 50. The syringe pumping system of claim 46, wherein the expected relationship includes an occlusion slope.
- 51. The syringe pumping system of claim 46, wherein the program code initiates comparing the expected relationship to the relationship between the first and second force values.
- 52. The syringe pumping system of claim 46, wherein the program code initiates comparing an occlusion slope to a trial slope.
- 53. The syringe pumping system of claim 46, wherein the program code initiates determining a third force value indicative of a force between the fluid source and the patient taken at times T2 and T3, respectively.
- 54. The syringe pumping system of claim 46, wherein the program code initiates determining a third force value indicative of a force between the fluid source and the patient taken at times T1 and T3, wherein T3 is subsequent to T2.

55. A pumping system, comprising:

a fluid source;

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a fluid line configured to carry fluid under pressure between the fluid source and a patient;

a sensor for determining at least one of first and second force values indicative of the force between the fluid source and the patient taken at times T1 and T2, respectively;

a pump configured to generate a force between the fluid source and the patient; and

- a processor in communication with the pump, the processor being configured to execute program code that determines if a relationship between the first and second force values departs from an expected relationship.
 - 56. The pumping system of claim 55, wherein the program code initiates providing an indication of an occlusion if the relationship between the first and second force values departs from the expected relationship.
 - 57. The pumping system of claim 55, wherein the program code initiates determining a steady state condition.
 - 58. The pumping system of claim 55, wherein the program code initiates determining a count indicative of the at least one of the first and second force values.

- 59. The pumping system of claim 55, further comprising a transducer configured to generate a count from at least one of the first and second force values.
- 60. The pumping system of claim 55, wherein the program code initiates determining a window defining at least one of time T1 and time T2.
- 61. The pumping system of claim 55, wherein the program code initiates determining at least one of the expected relationship and the relationship between the first and second force values.
- 62. The pumping system of claim 55, wherein the relationship between the first and second force values includes a trial slope.
- 63. The pumping system of claim 55, wherein the expected relationship includes an occlusion slope.
- 64. The pumping system of claim 55, wherein the program code initiates comparing the expected relationship to the relationship between the first and second force values.
- 65. The pumping system of claim 55, wherein the program code initiates comparing an occlusion slope to a trial slope.

- 66. The pumping system of claim 55, wherein the program code initiates shifting a window to obtain an additional force value.
- 67. The pumping system of claim 55, wherein the program code initiates canceling the indication of the occlusion in response to a comparison between a trial slope and a cancellation slope.
- 68. The pumping system of claim 55, wherein the program code initiates altering delivery of the fluid.
- 69. The pumping system of claim 55, wherein the program code initiates altering delivery of the fluid in response to comparing the first force value to a bolus occlusion limit.
- 70. The pumping system of claim 69, wherein the program code initiates resuming delivery of the fluid after a delay time.
- 71. The pumping system of claim 69, wherein the program code initiates resuming delivery of the fluid in response to comparing the first force value to a bolus occlusion limit.
- 72. The pumping system of claim 55, wherein the program code initiates determining a third force value indicative of a force between the fluid source and the patient taken at times T2 and T3, respectively.

73. The pumping system of claim 55, wherein the program code initiates determining a third force value indicative of a force between the fluid source and the patient taken at times T1 and T3, wherein T3 is subsequent to T2.

74. A pumping system, comprising:

a fluid source;

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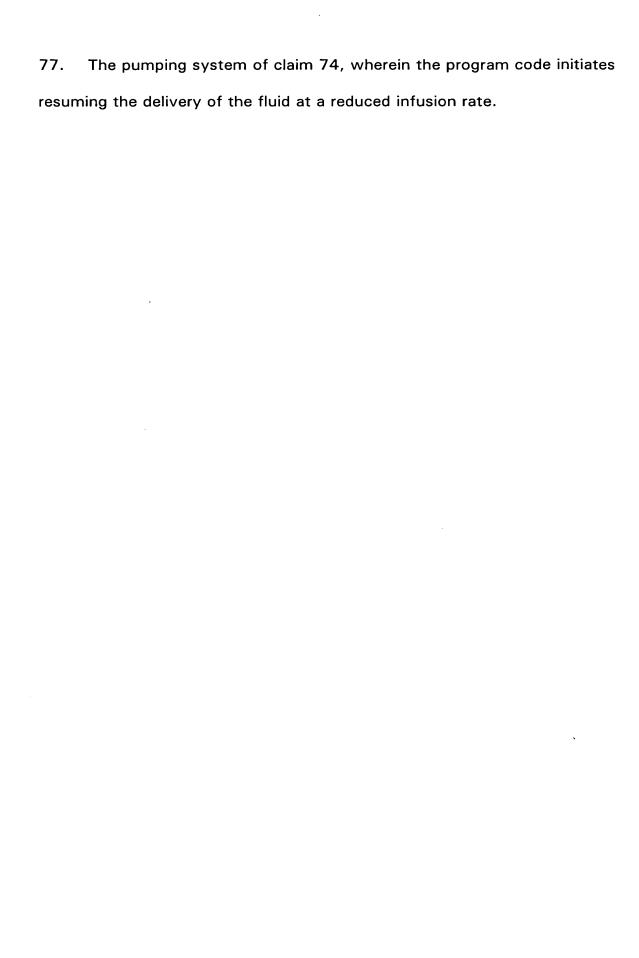
a fluid line configured to carry fluid under force between the fluid source and a patient;

a sensor for determining at least one of first and second force values indicative of the force between the fluid source and the patient taken at times T1 and T2, respectively;

a pump configured to generate the force between the fluid source and the patient; and

a processor in communication with the pump, the processor being configured to execute program code that initiates altering delivery of the fluid in response to determining that the at least one of the first and second force values deviate from an expected value.

- 75. The pumping system of claim 74, wherein the program code initiates determining if a bolus infusion is being delivered.
- 76. The pumping system of claim 74, wherein the program code initiates resuming the delivery of the fluid after a delay period.



78. A syringe pumping system, comprising:

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- a syringe configured to contain fluid and including an outlet;
- a housing adapted to support the syringe;
- a plunger having an end and configured to move within the syringe;
- a pusher adapted to attach to and push the end of the plunger so as to cause the fluid to exit out of the outlet of syringe;
 - a fluid line connected to the outlet of the syringe and configured to carry the fluid under force to a patient;
- a sensor for determining at least one of first and second force values indicative of the force between the fluid source and the patient taken at times T1 and T2, respectively; and
 - a processor in communication with the pusher, the processor being configured to execute program code that initiates altering delivery of the fluid in response to determining that the at least one of the first and second force values deviate from an expected value.
 - 79. The pumping system of claim 78, wherein the program code initiates determining if a bolus infusion is being delivered.
 - 80. The pumping system of claim 78, wherein the program code initiates resuming the delivery of the fluid after a delay period.

81. A pumping system, comprising:

a fluid source;

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a fluid line configured to carry fluid under force between the fluid source and a patient;

a sensor for determining at least one of first and second force values indicative of the force between the fluid source and the patient taken at times T1 and T2, respectively;

a pump configured to generate the force between the fluid source and the patient; and

a processor in communication with the pump, the processor being configured to execute program code that determined steady state by determining at least one of: a slope, a primed status, a startup time limit, a volume delivered, a startup volume and an occlusion time limit.

82. A program product, comprising:

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a program configured to determine if a relationship between a first and second force values departs from an expected relationship, wherein the program initiates providing an indication of an occlusion if the relationship departs from the expected relationship; and

a signal bearing medium bearing the first program.

83. The program product of claim 82, wherein the signal bearing medium includes at least one of a recordable medium and a transmission-type medium.

84. A program product, comprising:

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a program configured to alter delivery of a fluid in a fluid line if a force value deviates from an expected value, wherein the program is configured to resume the delivery of the fluid after a delay period; and a signal bearing medium bearing the first program.

85. The program product of claim 84, wherein the signal bearing medium includes at least one of a recordable medium and a transmission-type medium.